NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	IBG-2	BG and 2BG TOP ANGLE CLEAT 27 1/2"	1/8"x 2"x 2" ANGLE IRON A36	2
2	BG-1	BG TABLE LEG	1 5/8" (1.660) OD 14 GAUGE (.083) GALVANIZED TUBING A-513	4
3	BG-5	BG TABLE BRACES 36 1/4"	1 5/16" OD 14 GAUGE(.083) WALL GALVANIZED TUBING A-513	2
4	6BGF-8	BG FIBERGLASS SEAT ASSEMBLY WITH MDF CORE AND WOOD INSERTS		2
5	6IPTF-9	6 FT. FIBERGLASS TOP WITH 85 LB DENSITY CORE		1
6	HBOLT 0.3750-16x4x1-N	3/8"-16x 4" HEX HEAD BOLT		2
7	HBOLT 0.3750-16x2.25x1-N	HBOLT 0.3750-16x2.25x1-N		4
8	ISPCAP-11	1-5/8" 14-20 GA TUBE PLUG	LDPE	4
9	IN-HWMS 0.375-16x0.875x0.875-N	3/8"-16x 7/8" FLANGED HEX HEAD BOLT		8
10	IN-HWMS 0.375-16x1x1-N	3/8"-16x 1" FLANGED HEX HEAD BOLT		1
11	IN-HWMS 0.375-16x2.25x1.5-N	IN3'-16x 2 1/4" FLANGED HEX HEAD BOLT		8
12	Regular LW 0.375	LOCK WASHER 3/8"		6
13	HNUT 0.3750-16-D-N	3/8"-16 HEX NUT		6

DETAIL A
SCALE 1 : 5
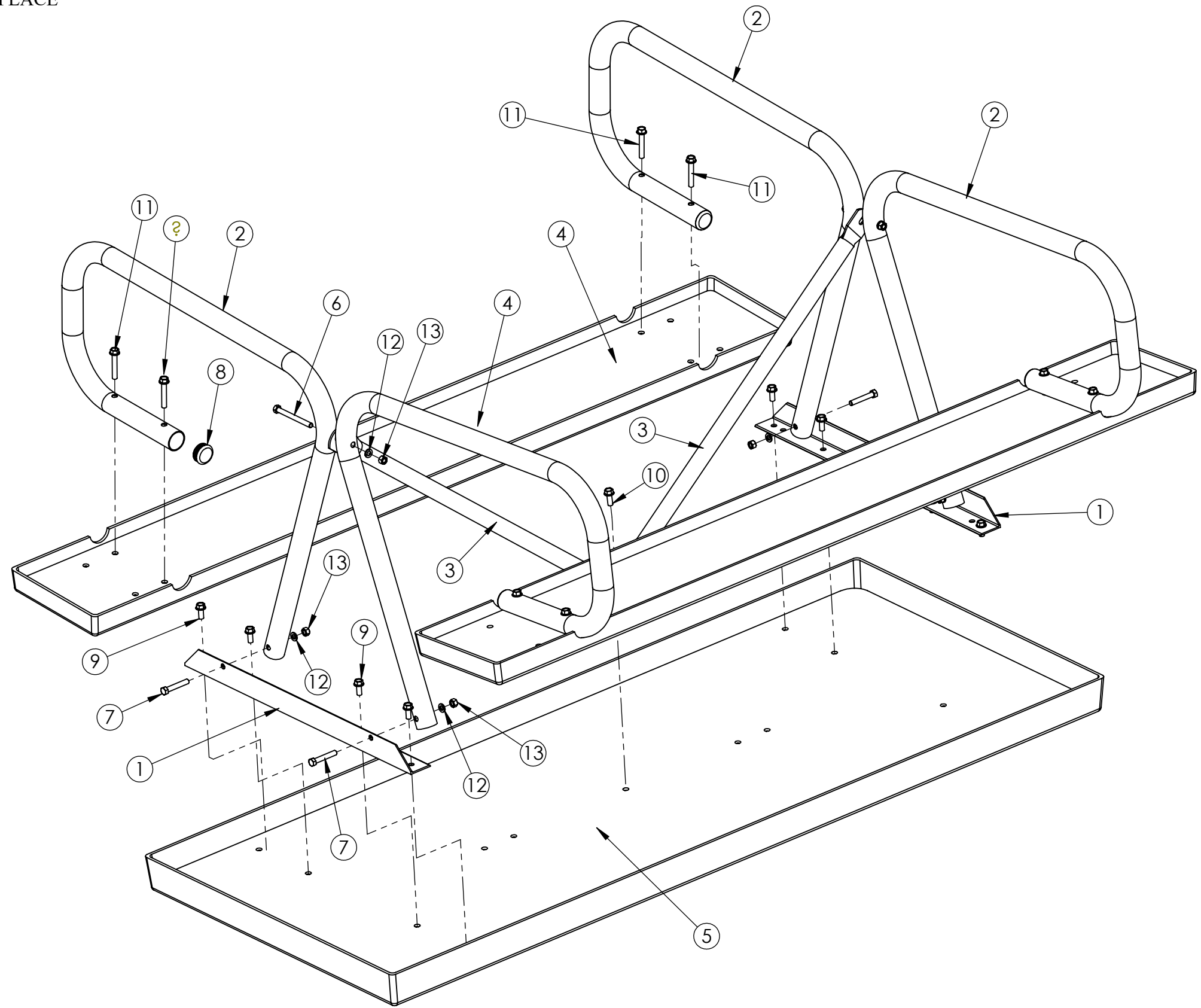
DETAIL B
SCALE 1 : 5

DETAIL D
SCALE 1 : 5

DETAIL C
SCALE 1 : 5

DETAIL E
SCALE 1 : 5

GENERAL NOTES

DIMENSIONS ARE IN INCHES
TOLERANCES: LINEAR: ± 1/16
ANGULAR: ± 1°

SHEET SIZE: B
SCALE: 1:24
REV

DRAWN BY: DAT   12/27/2018
APPROVED
LAST SAVED: davet   1/2/2019

K Industries, Inc.

DESC: 6 FT. BG TABLE WITH FIBERGLASS SEATS AND TOP
MATL:
PART NO: 6BGF

PATH TO PART OR ASSM - S:\CADDRWGS\Solidworks\Tables\BG\
Configuration - Default
1/2/2019 12:46:20
SHEET 1 OF 3

LEAVE ALL BOLTS AND NUTS FINGER TIGHTENED UNTIL ALL ARE IN PLACE

1. Lay the Table Top on an Even Flat Surface, Possibly with the
   Cardboard that the Product Came with.The Fiberglass Top will have Pre-
   Driled Holes That have Threaded Steel Inserts To Accept The 3/8"x 7/8"
   Flanged Hex Head Bolt.
2. Assemble The Leg Sets As Shown, Align the Holes In
   the Angle Iron Top Bracket With The Holes In The Fiberglass Top.
   Face The Angle Iron Top Brackets As Shown At Right.
3. Attach the Legs to the Fiberglass Seats 3/8"-16x 7/8" Flanged
   Hex Head Bolts. Attach The Top Cleats To The Fiberglass Top With
   3/8"-16x 7/8" Flanged Hex Head Bolts.
4. Place the Tube Brace as Shown, The One Flat Side that Fits Between
   the Legs will use a 3/8"-16x 4" Hex Head Bolt with Lock Washer
   and Nut.
5. Once All of the Hardware has Been Installed, Then Begin to Tighten
   the Bolts and Nuts

| NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
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4	6BGF-8	BG FIBERGLASS SEAT ASSEMBLY WITH MDF CORE AND WOOD INSERTS		2
5	6IPTF-9	6 FT. FIBERGLASS TOP WITH 85 LB DENSITY CORE		1
6	HBOLT 0.3750-16x4x1-N	3/8"-16x 4" HEX HEAD BOLT		2
7	HBOLT 0.3750-16x2.25x1-N	HBOLT 0.3750-16x2.25x1-N		4
8	ISPCAP-11	1-5/8" 14-20 GA TUBE PLUG	LDPE	4
9	IN-HWMS 0.375-16x0.875x0.875-N	3/8"-16x 7/8" FLANGED HEX HEAD BOLT		8
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11	IN-HWMS 0.375-16x2.25x1.5-N	IN3'-16x 2 1/4" FLANGED HEX HEAD BOLT		8
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13	HNUT 0.3750-16-D-N	3/8"-16 HEX NUT		6

GENERAL NOTES

DIMENSIONS ARE IN INCHES
TOLERANCES: LINEAR: ± 1/16
ANGULAR: ± 1°

SHEET SIZE	SCALE	REV
B	1:24	
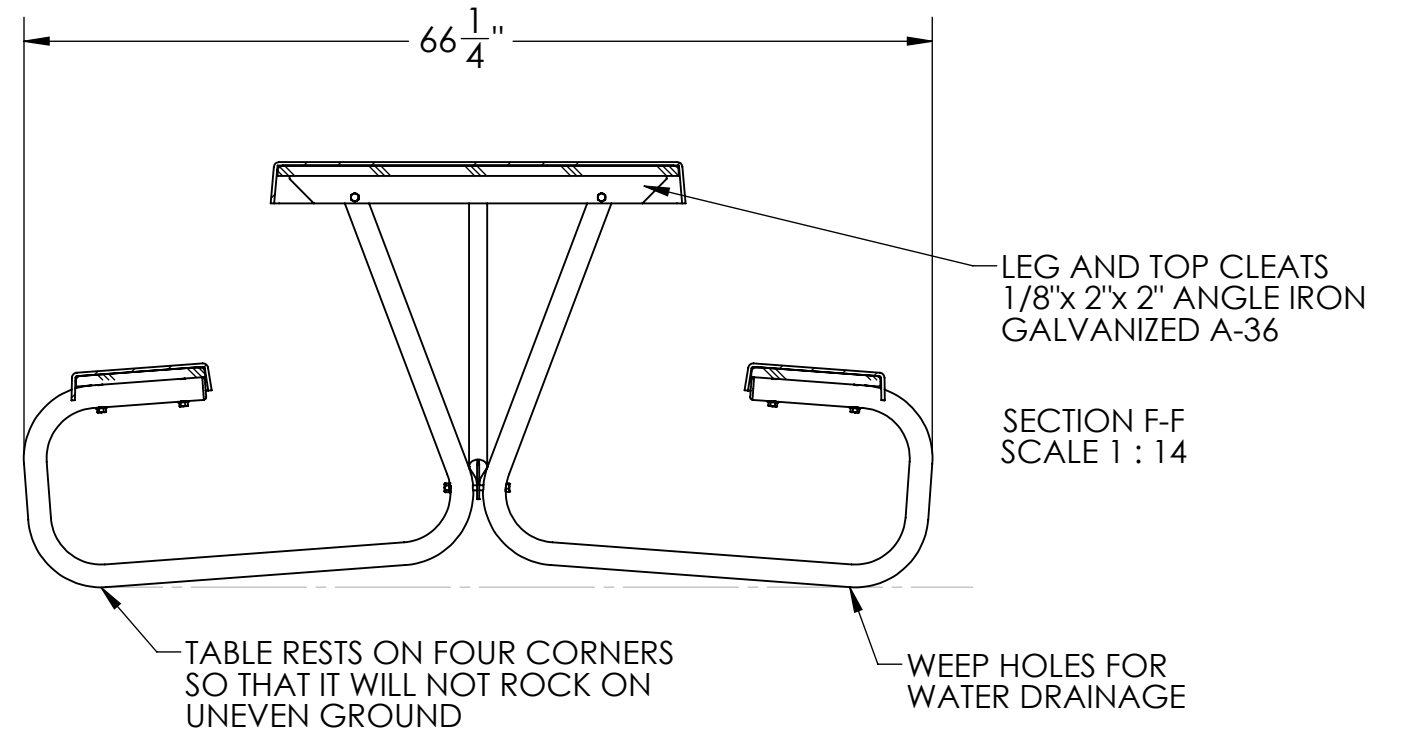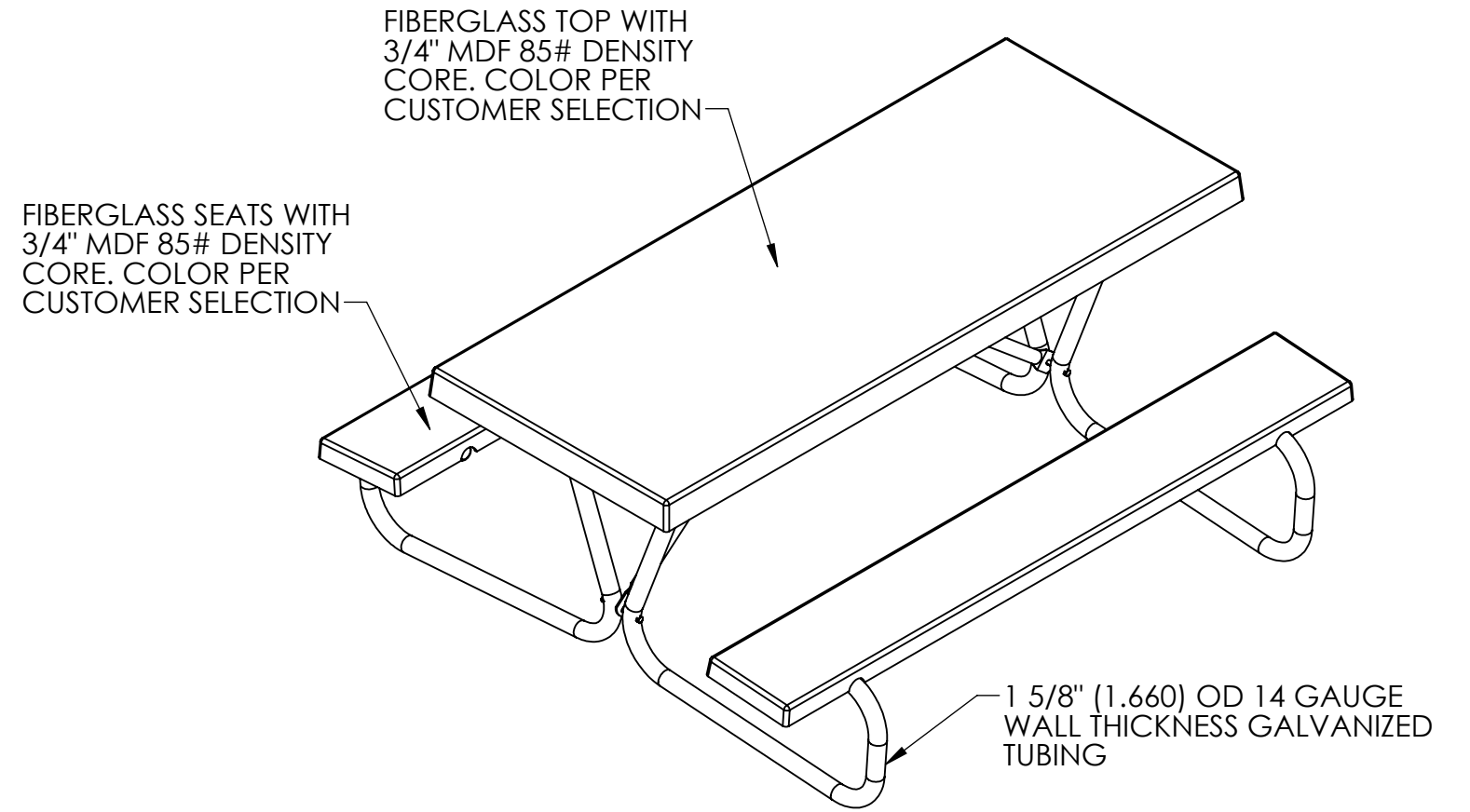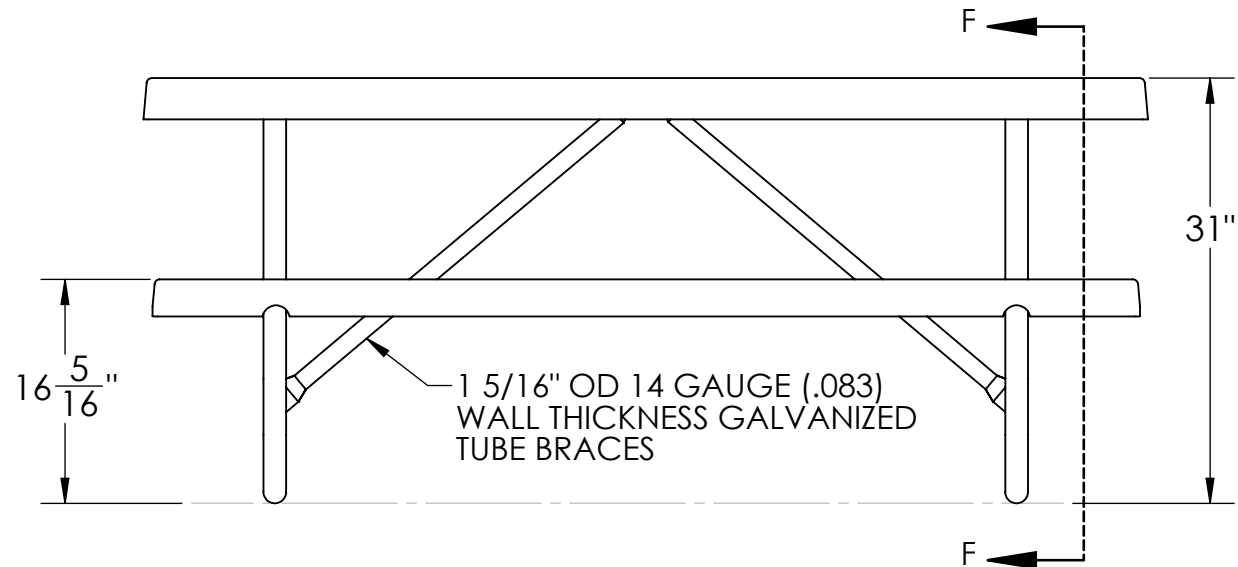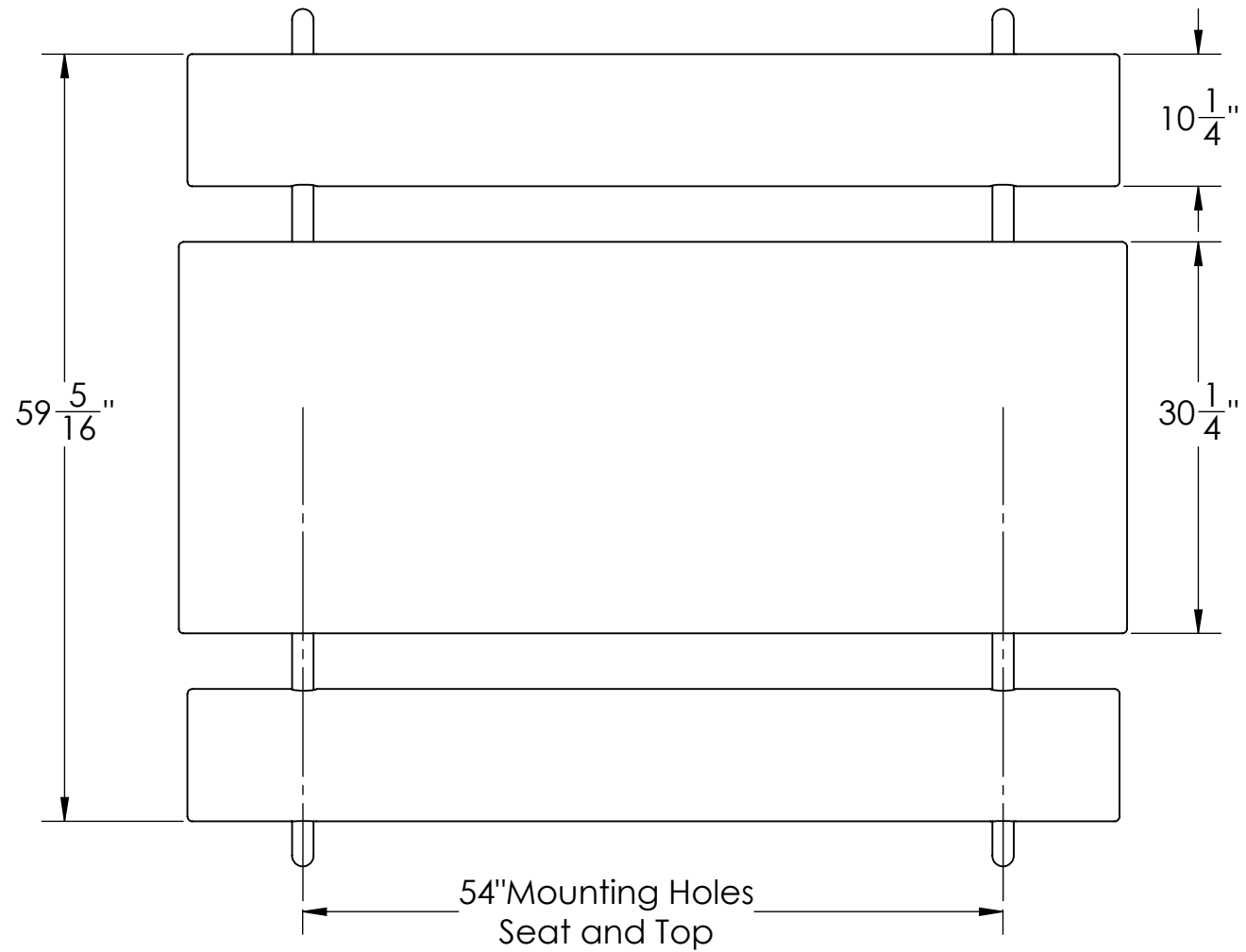
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LAST SAVED	davet	1/2/2019

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K Industries, Inc.
6 FT. BG TABLE WITH FIBERGLASS SEATS AND TOP

DESC:
MATL:
PART NO: 6BGF

Configuration - Default

1/2/2019 12:46:20   SHEET 2 OF 3

FIBERGLASS TOP WITH 3/4" MDF 85# DENSITY CORE. COLOR PER CUSTOMER SELECTION

FIBERGLASS SEATS WITH 3/4" MDF 85# DENSITY CORE. COLOR PER CUSTOMER SELECTION

1 5/8" (1.660) OD 14 GAUGE WALL THICKNESS GALVANIZED TUBING

$59\frac{5}{16}$"

$10\frac{1}{4}$"

$30\frac{1}{4}$"

54" Mounting Holes
Seat and Top

31"

$16\frac{5}{16}$"

1 5/16" OD 14 GAUGE (.083) WALL THICKNESS GALVANIZED TUBE BRACES

F

F

$66\frac{1}{4}$"

LEG AND TOP CLEATS 1/8"x 2"x 2" ANGLE IRON GALVANIZED A-36

SECTION F-F
SCALE 1 : 14

TABLE RESTS ON FOUR CORNERS SO THAT IT WILL NOT ROCK ON UNEVEN GROUND

WEEP HOLES FOR WATER DRAINAGE

UNIT WEIGHT: 183 LBS.