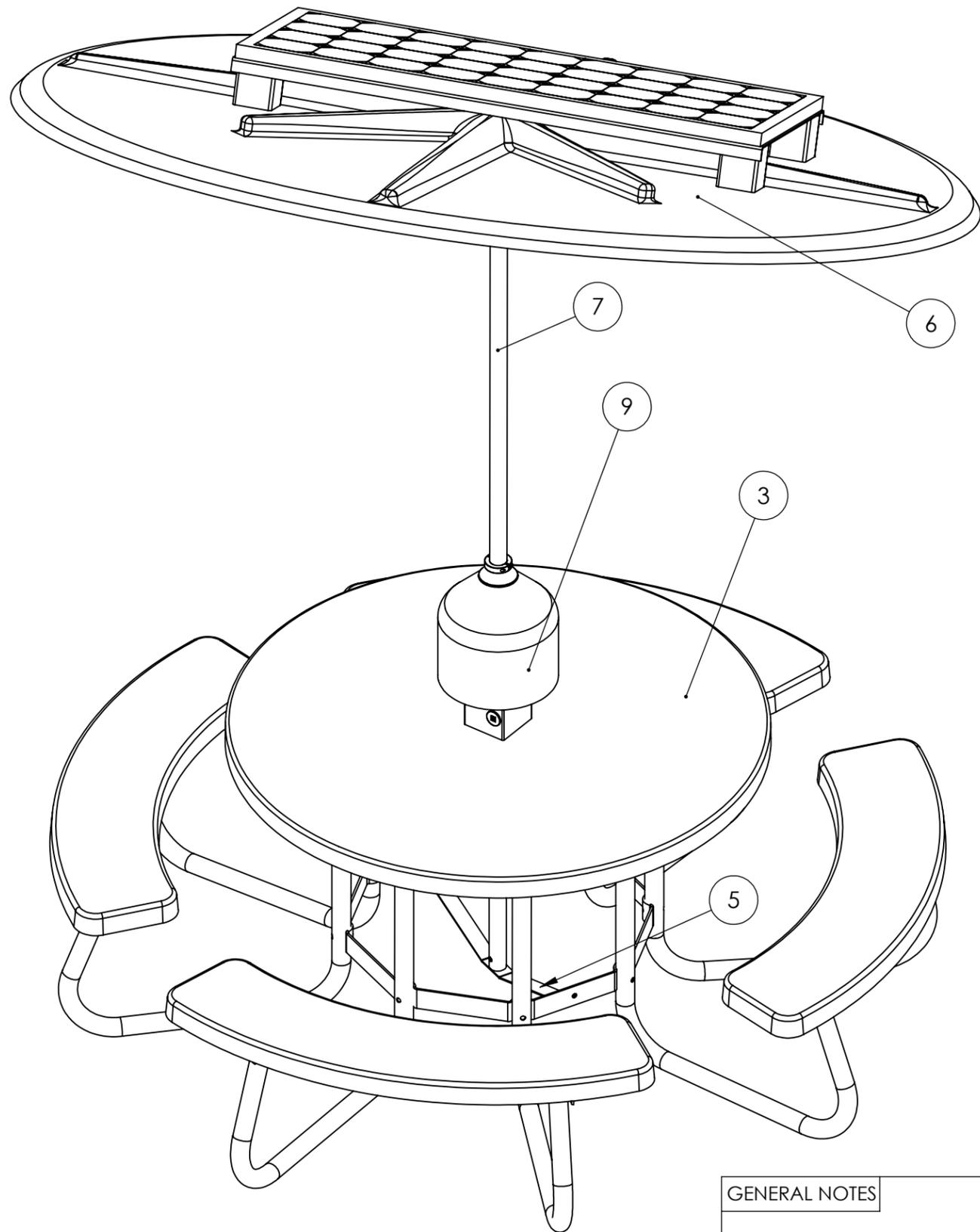


1. Lay down a protective surface, such as the box the solar panel was delivered in, and turn the solar panel assembly upside down on it.
2. Place the umbrella upside down on the solar panel support blocks. Attach with 3/8" x 2 1/2" lag bolts.
3. Feed the solar panel wire through the center umbrella hole.
4. Feed the solar panel wire through the center hole of the umbrella spider and align the blue marked pipe with the blue marked rib pocket. Attach with 5/16" carriage bolts.
5. Install the umbrella pole with charging station through the hole in the table top and into the umbrella holder assy. (NO. 5) Attach with 3/8" bolt lock washer and nut.
6. Holding the umbrella assembly above the umbrella pole plug the solar panel wire to the charging station wire.
7. Slowly lower the umbrella assembly over the umbrella pole making sure the wire does not pinch or bind.
8. Make sure that the wires are moved to the side when putting the bolt through the umbrella sleeve and umbrella pole.

<b>GENERAL NOTES</b>  CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	DIMENSIONS ARE IN INCHES TOLERANCES: LINEAR: ± 1/16 ANGULAR: ± 1°		SHEET SIZE <b>B</b>	SCALE 1:16	REV		<b>Kay Park Rec.</b>
				DRAWN BY	6/20/2018	DESC:	
				APPROVED		MATL:	
				LAST SAVED	Brent	7/13/2018	<b>PART NO: RTRCFHL + UF (Solar)</b>
PATH TO PART OR ASSM - S:\CADDRWGS\Solidworks\Charge Station\			Configuration - Umbrella Assy			10/17/2018 1:56:18 PM   SHEET 1 OF 2	



NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	RTR-SA1	1 5/8" RTR LEG ASSEMBLY		8
2	RTR-8	RTR-8 SEAT and CORE ASSY		4
3	RTR-9	48" ROUND FIBERGLASS TOP		1
4	RTR-230		STEEL 78 1/2" x 2" x 3/16"	1
5	RTR-SA4	RTR UMBRELA HOLDER ASSY		1
6	UF + RT-SA4			1
7	RT-31	UMBRELLA TUBE		1
8	Solar Panel Assy			1
9	Charge Station 3 (Dual Batt)			1
10	Two Pole Plug Neg			1

GENERAL NOTES

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DIMENSIONS ARE IN INCHES  
 TOLERANCES: LINEAR: ± 1/16  
 ANGULAR: ± 1°



SHEET SIZE  
**B**

SCALE  
 1:12

REV



**Kay Park Rec.**

DRAWN BY

6/20/2018

DESC:

APPROVED

MATL:

LAST SAVED

Brent

7/13/2018

**PART NO: RTRCFHL + UF (Solar)**