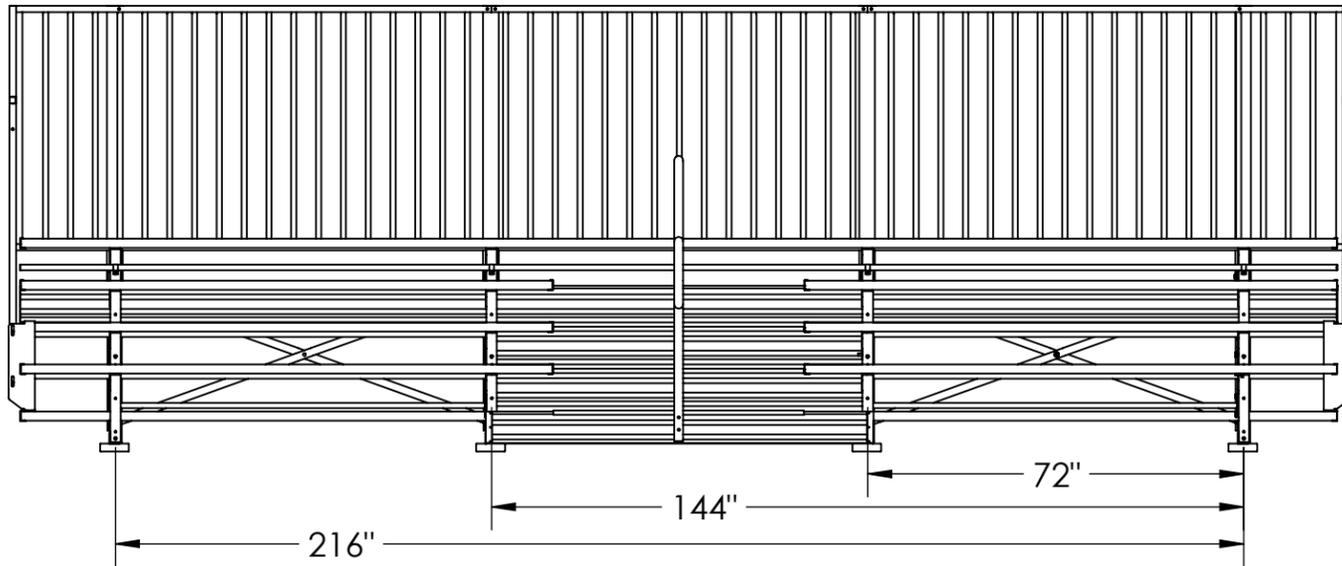
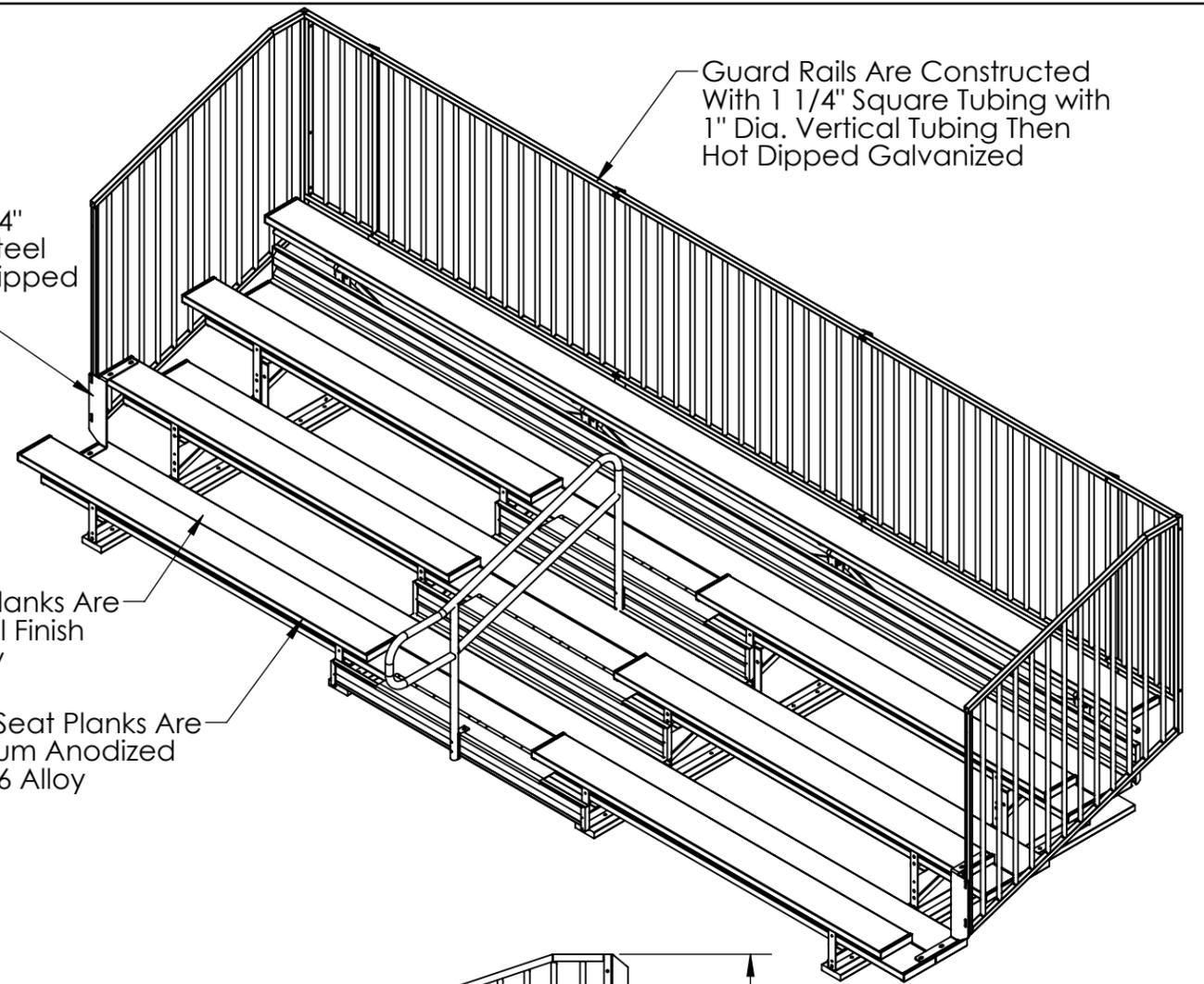


Available planking:
 1. Nominal 2" x 10" x .078" thick 6063 T6 aluminum alloy available in 15', 21', and 27' as one continuous piece.
 Seat planks are anodized 204-R1 while footplanks and riser planks are mill finish aluminum.
THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH FEDERAL SPEC # RR-B-425-C AND THE 2006 IBC WITH THE EXCEPTION OF THE REQUIREMENT FOR AN AISLE.



Frames are fabricated from 2" x 2" x 3/16" 6061-T6 aluminum angles. X braces are fabricated from 3/8" x 1-1/2" 6061-T6 aluminum flat bars. Seat brackets are fabricated from 1/8" 6061-T6 aluminum extrusions. All pieces are joined by 1/2" diameter zinc/empigard plated bolts or 3/8" flange head. We use bolts rather than welds to avoid stress cracking associated with welds. All bleachers have frames that are on 6' centers with 18" of plank overhang on each end.
 15' bleachers are 3 frames wide.
 21' bleachers are 4 frames wide.
 27' bleachers are 5 frames wide.

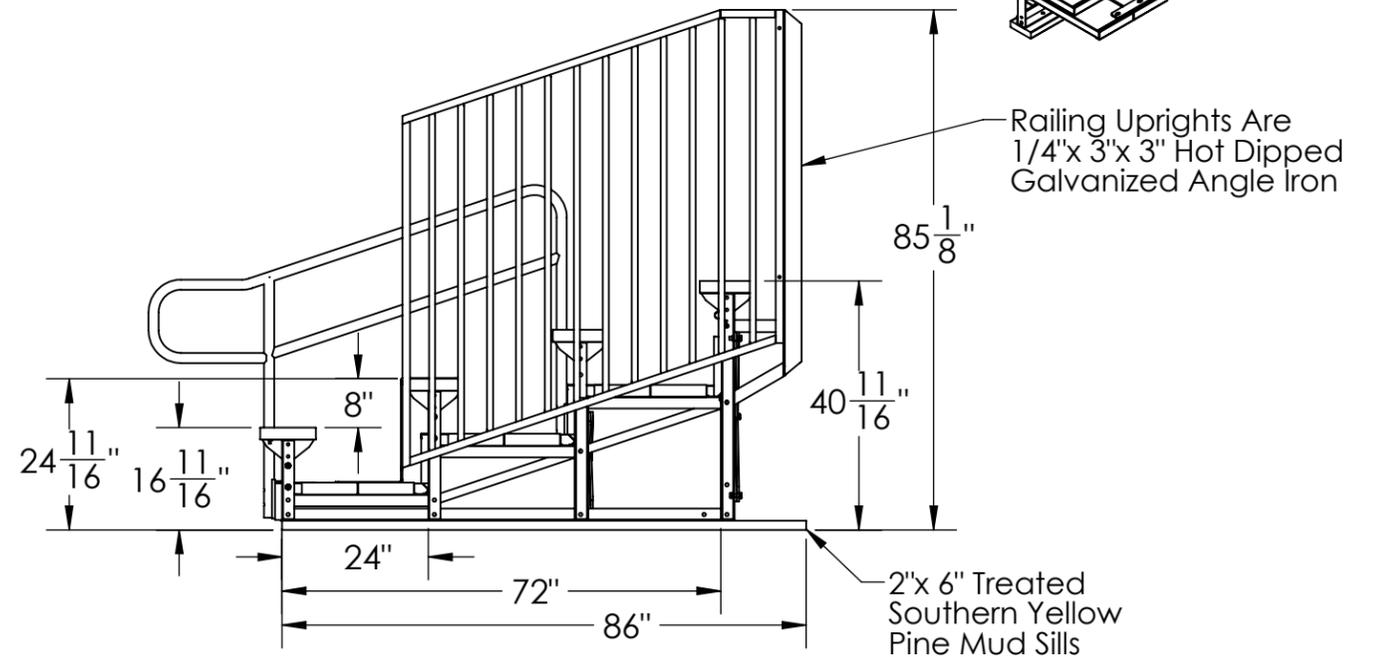
Z Brackets are 1/4" Welded Sheet Steel A-36 Then Hot Dipped Galvanized



Guard Rails Are Constructed With 1 1/4" Square Tubing with 1" Dia. Vertical Tubing Then Hot Dipped Galvanized

2"x 10" Foot Planks Are Aluminum Mill Finish T6063-T6 Alloy

2"x 10" Seat Planks Are Aluminum Anodized T6063-T6 Alloy



Railing Uprights Are 1/4"x 3"x 3" Hot Dipped Galvanized Angle Iron

85 1/8"

40 11/16"

24 11/16"

16 11/16"

24"

72"

86"

2"x 6" Treated Southern Yellow Pine Mud Sills

UNIT WEIGHT: 1,078 LBS. - SEATING CAPACITY: 45

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MODEL NO:BLA4A21V4F448AHR

DATE: 10/17/2018

Kay Park Rec.

DESC: 4 ROW 21' ALUMINUM BLEACHER W/ GUARD RAILS, DOUBLE FOOT BOARDS AND 48" AISLE

SHEET 1 OF 6