



- Seats are Anodized 204-R1 Clear, Foot Planks and Risers are Mill Finish

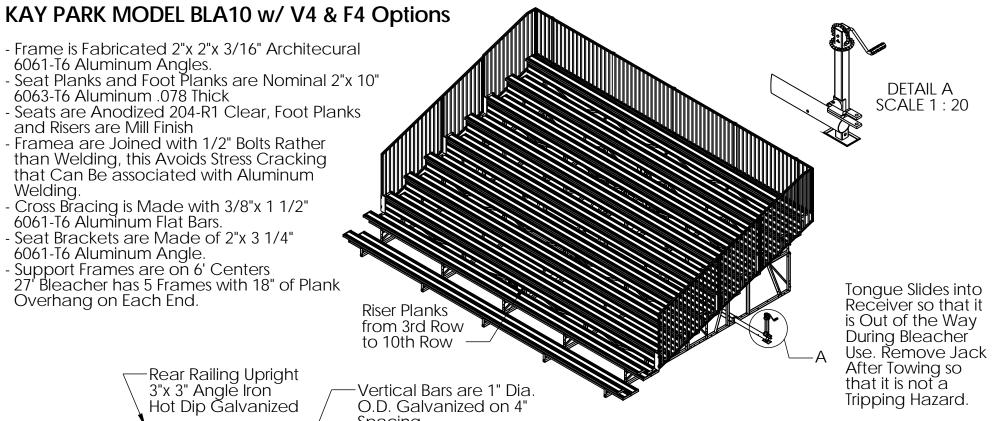
- Framea are Joined with 1/2" Bolts Rather than Welding, this Avoids Stress Cracking that Can Be associated with Aluminum

Welding.
- Cross Bracing is Made with 3/8"x 1 1/2"
6061-T6 Aluminum Flat Bars.

 Seat Brackets are Made of 2"x 3 1/4" 6061-T6 Aluminum Angle.

- Support Frames are on 6' Centers 27' Bleacher has 5 Frames with 18" of Plank Overhang on Each End.

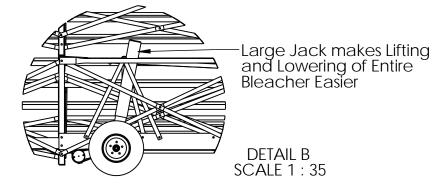
Rear Railing Upright 3"x 3" Angle Iron



Hot Dip Galvanized Spacing -Guard Rail Frame is 11/4" **Galvanized Square Tubing** 131 5/8" 87 1/4" Double Foot Boards On All Rows

These Bleachers are Designed to be in Compliance with the IBC 2012 Code When Equipped with Aisle and Handrail **Options** 

Seats 180



Jack up the Bleacher, hook it to Tow Vehicle, drive away! (8MPH max)

KAY PARK-REC CORP. 1301 PINE STREET P.O. BOX 477 JANESVILLE, IA. 50647-0477

GENERAL NOTES:	UNLESS OTHERWISE SPECIFIED:		NAME	DATE		Kay Park Rec
	DIMENSIONS ARE IN INCHES TOI FRANCES:	DRAWN	DAT	2/6/2014	TITLE:	<b>-</b>
	FRACTIONAL ± 1/32 BEND ± 1/2°	CHECKED				
	THREE PLACE DECIMAL ± .005	ENG APPR.			DESC. 10 Row,27' Wide Blecher	10 NOW, 21 WIND DICCHE
	Do Not Scale Drawing	MFG APPR.			with Jiffy	
	MATERIAL	Last Saved 2/11/2014 10:17:52 AM  COMMENTS:		S:\CADDRWG\$\Solidworks\Bleachers\Jiffy\Jiffy		
				Bleachers Aluminum (17in)\		
					SIZE	PART NO.
					D	BLÄ10A27V4F4 JIF1027 Spec
	SHEET 1 OF 1					
Path to Part or Assy - BLA10A27V4F4 JIF1027 Spec	S:\CADDRWG\$\Solidworks\Bleachers\Jiffy\Jiff	fy Bleachers A	Aluminum (*	17in)\	Default	t

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