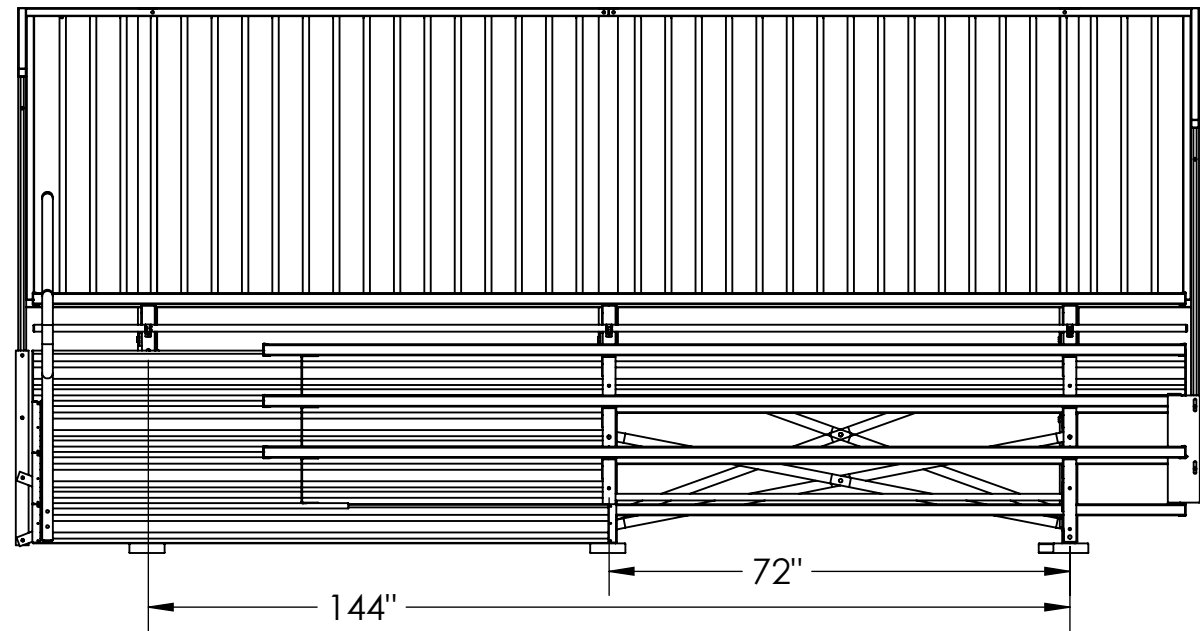


Available planking:
1. Nominal 2" x 10" x .078" thick 6063 T6 aluminum alloy available in 15', 21', and 27' as one continuous piece.
Seat planks are anodized 204-R1 while footplanks and riser planks are mill finish aluminum.

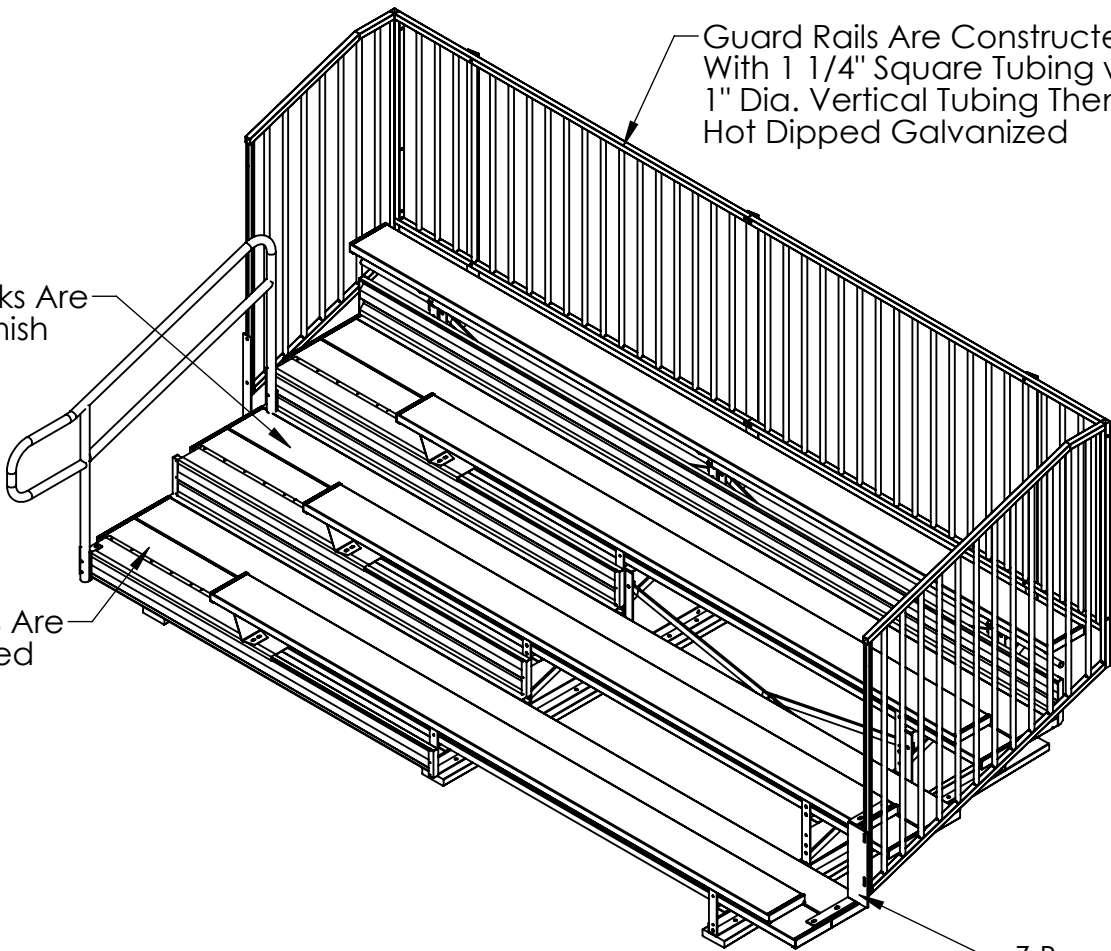
THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH FEDERAL SPEC # RR-B-425-C AND THE 2006 IBC WITH THE EXCEPTION OF THE REQUIREMENT FOR AN AISLE.



Frames are fabricated from 2" x 2" x 3/16" 6061-T6 aluminum angles.
X braces are fabricated from 3/8" x 1-1/2" 6061-T6 aluminum flat bars.
Seat brackets are fabricated from 1/8" 6061-T6 aluminum extrusions
All pieces are joined by 1/2" diameter zinc/empigard plated bolts or 3/8" flange head.
We use bolts rather than welds to avoid stress cracking associated with welds.
All bleachers have frames that are on 6' centers with 18" of plank overhang on each end.
15' bleachers are 3 frames wide.
21' bleachers are 4 frames wide.
27' bleachers are 5 frames wide.

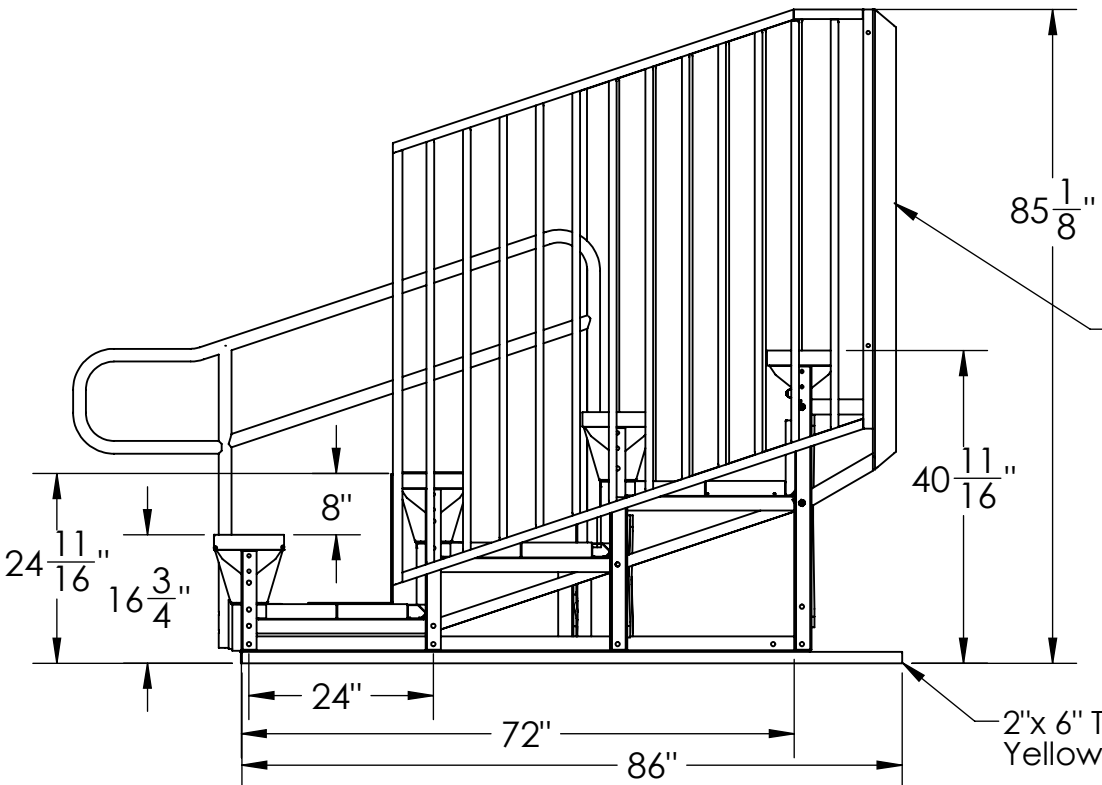
2"x 10" Foot Planks Are Aluminum Mill Finish T6063-T6 Alloy

2"x 10" Seat Planks Are Aluminum Anodized T6063-T6 Alloy



Guard Rails Are Constructed With 1 1/4" Square Tubing with 1" Dia. Vertical Tubing Then Hot Dipped Galvanized

Z Brackets are 1/4" Welded Sheet Steel A-36 Then Hot Dipped Galvanized



Railing Uprights Are 1/4"x 3"x 3" Hot Dipped Galvanized Angle Iron

2"x 6" Treated Southern Yellow Pine Mud Sills

GENERAL NOTES

UNIT WEIGHT: 828 LBS.
SEATING CAPACITY: 35

Built In House
PATH TO PART OR ASSM - S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (17in)\

DIMENSIONS ARE IN INCHES
TOLERANCES: LINEAR: ± 1/16"
ANGULAR: ± 1°



SHEET SIZE
B

SCALE
1:48

REV



K Industries, Inc.

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DRAWN BY
DAT
APPROVED
LAST SAVED
davet

10/17/2018
10/17/2018

DESC:
MATL:
PART NO: BLA4A15V4F436EAL

4 ROW 15' ALUMINUM BLEACHER W/ RAILING END AISLE LEFT SIDE

Configuration - DEFAULT

10/17/2018 11:31:06

SHEET 1 OF 1