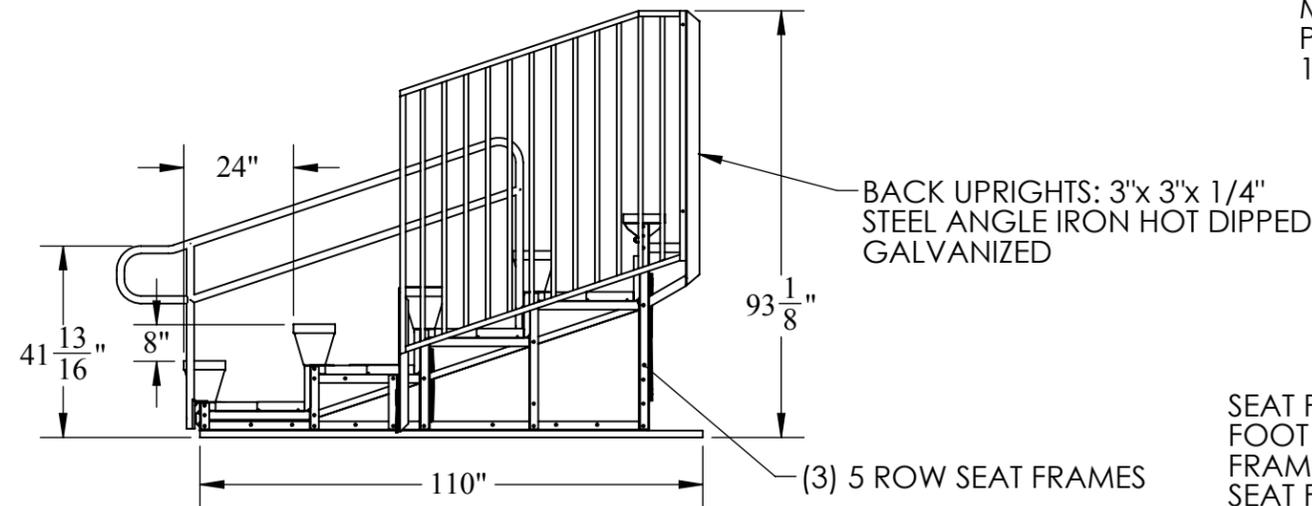
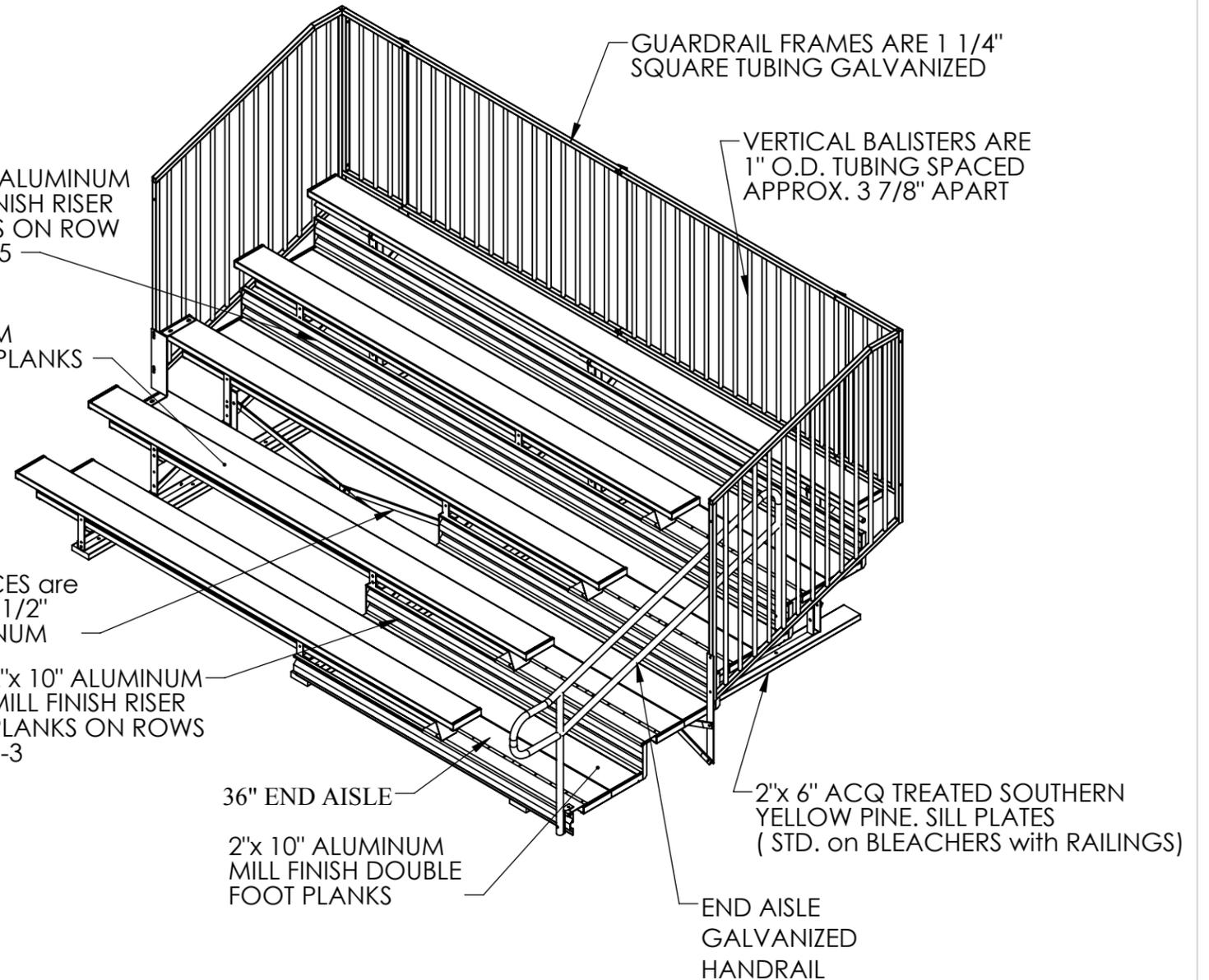


42 SEATS



SEAT PLANKS ARE NOMINAL .078 THICKx 2"x 10" 6063-T6 ANODIZED ALUMINUM 204-R1 CLEAR. FOOT PLANKS ARE NOMINAL .078x 2"x 10" 6063-T6 MILL FINISH ALUMINUM. FRAME IS FABRICATED WITH 3/16"x 2"x 2" 6061-T6 STRUCTURAL ALUMINUM ALLOY. SEAT FRAME BRACKETS ARE 1/8"x 2 3/4" 6061-T6 ALUMINUM ANGLE. FRAME PIECES ARE JOINED WITH 1/2"-13 UNC ZINC PLATED HEX HEAD BOLTS, LOCKWASHERS, AND NUTS. WE USE BOLTS RATHER THAN WELDING TO AVOID PREMATURE STRESS CRACKING OF ALUMINUM WELDS. ALL BLEACHERS HAVE SEAT FRAMES ON 6 FT. CENTERS W/ APPROX 18" PLANK OVERHANG ON EACH END.

Confidential Drawing and Information is Not to be Copied or Disclosed to Others Without the Consent of Kay Industries. Specifications Are Subject to Change Without Notice.

GENERAL NOTES:	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	K Industries, Inc.	
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005	DRAWN DAT	10/13/2015	TITLE:	
DO NOT SCALE DRAWING	MATERIAL	CHECKED		DESC. 5 ROW ALUMINUM BLEACHER W/ END AISLE	
	BLEACHER WGT: 956 LBS.	ENG APPR.		S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (17in)\	
		MFG APPR.		SIZE	PART NO.
		Last Saved	3/18/2016 12:19:18 PM	B	BLA5A15V4F436EAR (Spec)
		COMMENTS:		REV	
	SHEET 1 OF 1				